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D5720-041
Job Sheet 193833



Part No: D5720-041

Job Qty: 10 pcs

Part Name: Saddle Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/23/19

Job Tracking No:

Due Date: 4/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5720 REV.A IPP REV:A 19.03.20 NEW ISSUE DD VERF:JFS IPP REV:B 19.04.23 AS PER REV.A
DWG DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	10 pcs	4/30/19		0.00	2.50	Large Fab - 1		M
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	10 pcs	4/30/19		0.00	0.00	QC 9 - 10		R
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	10 pcs	4/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



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Container No: S176788



Part: D5720-041

Job No: 193833

Serial No/Batch: S176788

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/30/19

Plex 4/23/19 9:48 AM Dart.lajeunesse.marie

009538

					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	10 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	10 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - S.S ROD: 1- WELD D5720-3 TO D5720-1 AS PER DWG 2- WELD D5720-5 TO D5720-1 AS
 Descriptions: PER DWG 3- AS PER NOTE 9 GRIND WELD FLUS IF NECESSARY. 4- INSTALL BOLTS HAND-TIGHT AS PER DWG
 OK TO DRILL THE 0.316" HOLES ON D5720-5 RADIUS BLOCK @ 0.316" AFTER WELDING IF NECESSARY

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5720-1	Clamp	10 pcs (1 ea)	100-Large Fab - Welded Assy-1	5175267
D5720-3	Bridge	10 pcs (1 ea)	100-Large Fab - Welded Assy-1	5175267
D5720-5	Radius Block	20 pcs (2 ea)	100-Large Fab - Welded Assy-1	5175503
MS21043-5	Nut	20 Ea (2 ea)	100-Large Fab - Welded Assy-1	5094519
NAS1149C0532R	Washer	20 Ea (2 ea)	100-Large Fab - Welded Assy-1	5106842
NAS1802-5-26	Bolt, Cres	20 (2 ea)	100-Large Fab - Welded Assy-1	5176190

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D5720-1	10	1	0
	D5720-3	10	0	0
	D5720-5	20	2	0
	MS21043-5	20	244	0
	NAS1149C0532R	20	300	0
	NAS1802-5-26	20	0	0

Part Specifications

Specifications could not be found

GAVE Chantal
for order

se.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					